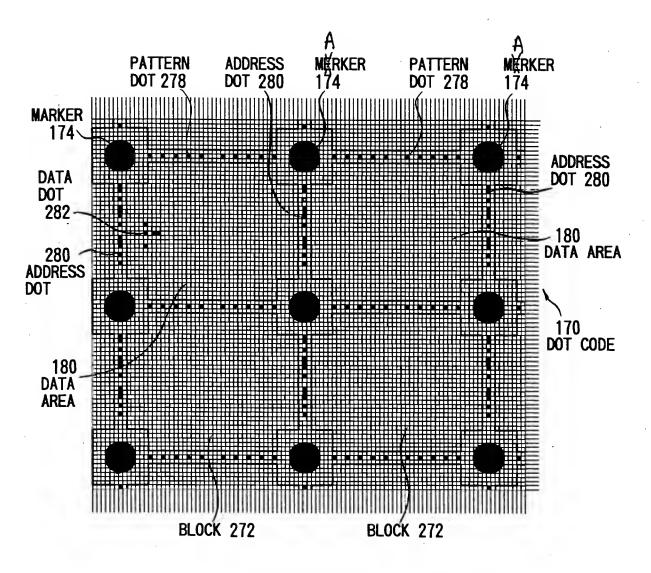
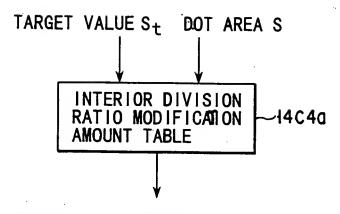


F I G. 24



F I G. 3 PRIOR ART



AMOUNT Ak OF MODIFICATION OF INTERIOR DIVISION RETIO

FIG. 36A

INTERIOR DIVISION RATION SMODIFICATION AMOUNT TABLE 14C40

StS	6. 0	6. 5	7. 0	7. 5	8. 0	8. 5
6. 0		-0. 06	<del>-</del> 0. 13	-0. 20	-0. 28	-0. 37
6. 5	0. 05		-0. 07	-0. 14	-0. 21	-0. 29
7. 0	0. 11	0.06		-0. 08	-0. 15	-0. 22
7. 5	0. 17	0. 12	0. 07		-0. 09	<del>-</del> 0. 16
8. 0	0. 24	0. 18	0. 13	0. 08		-0. 10
8. 5	0. 32	0. 25	0. 19	0.14	0. 09	

IF MEASURED DOT AREA IS 7.0 AND TARGET VALUE IS 8.0, THE AMOUNT OF MODIFICATION OF INFERIOR DIVISION RATIO IS  $\triangle k=0.13$  IN ACCORDANCE WITH THE TABLE

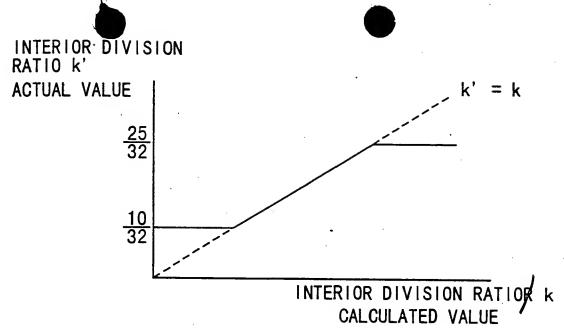


FIG. 41

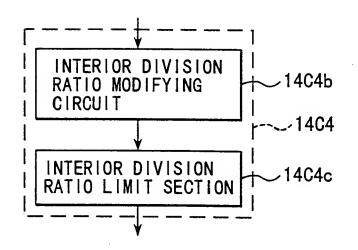


FIG. 42

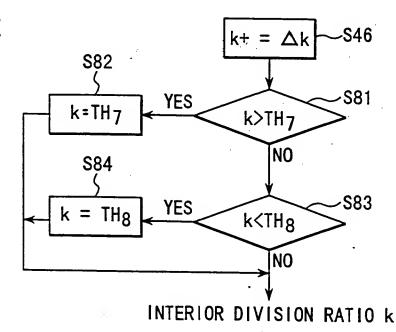


FIG. 43

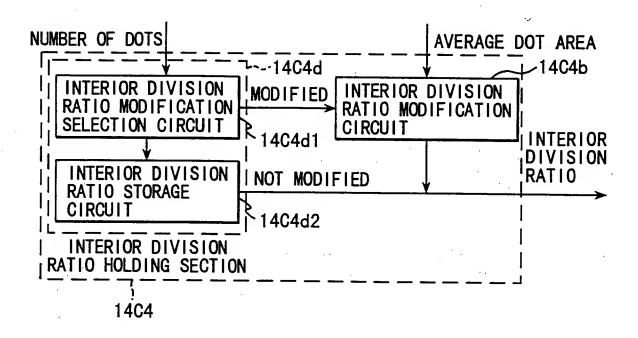


FIG. 44

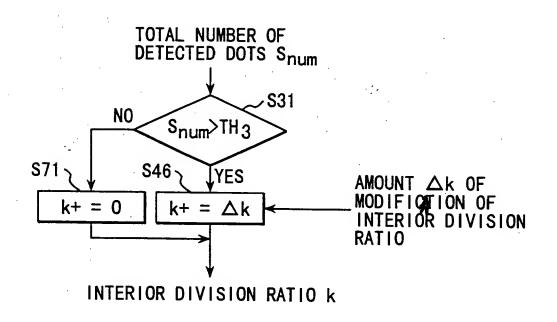
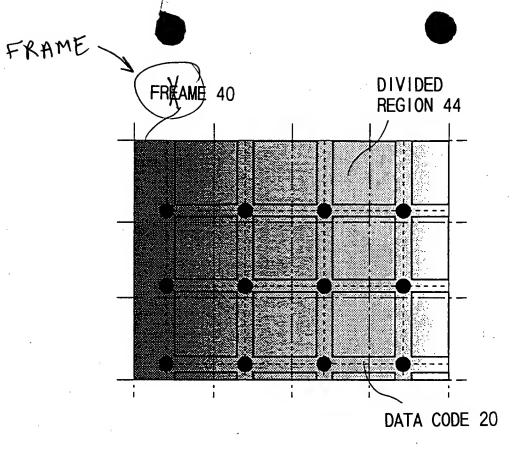
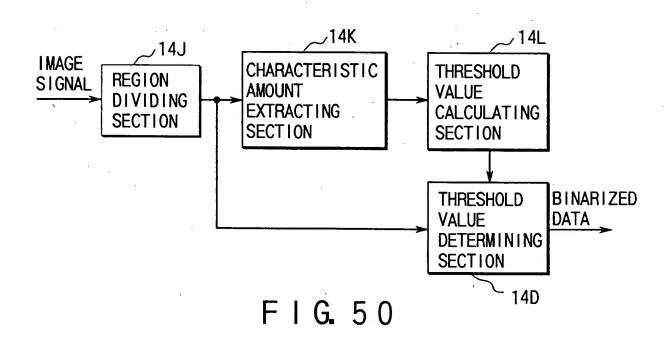
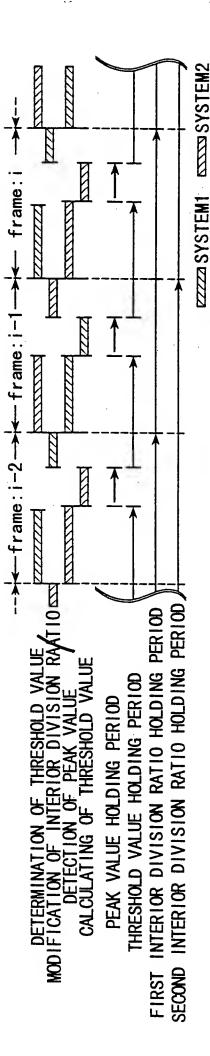


FIG. 45



F I G. 49





F1G.67